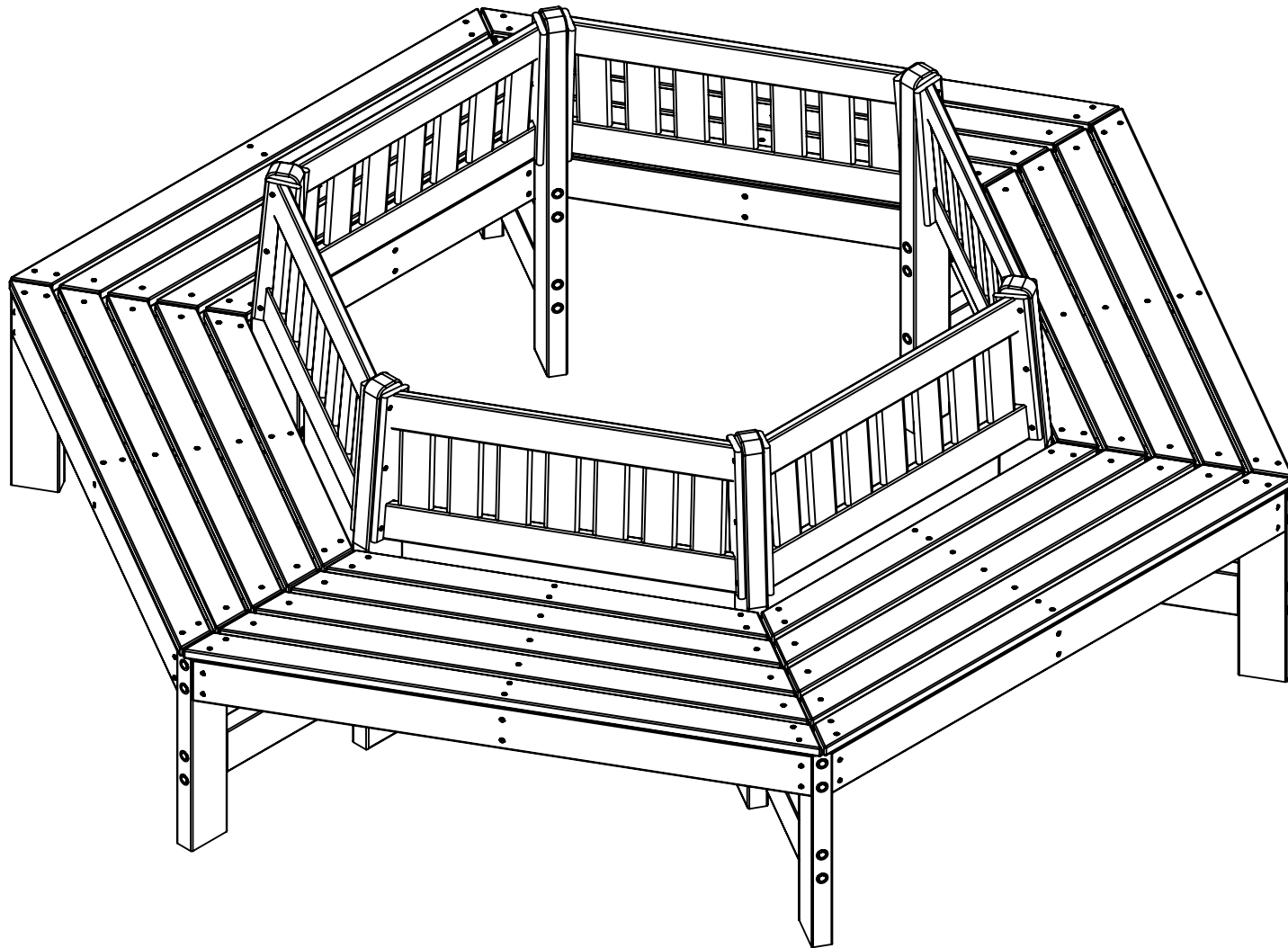
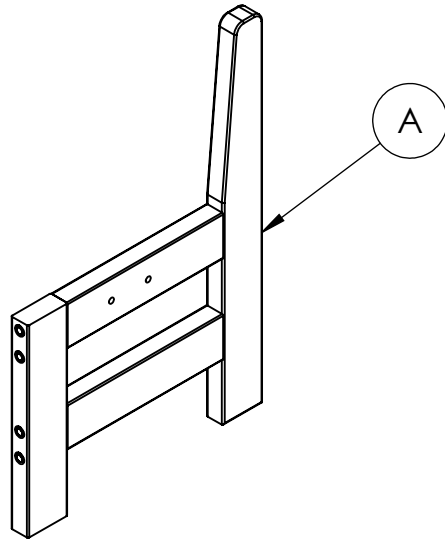


# BENCH INSTRUCTIONS

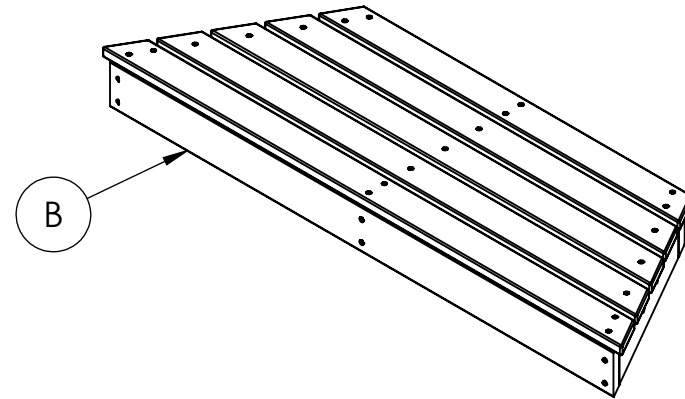
REV# 1



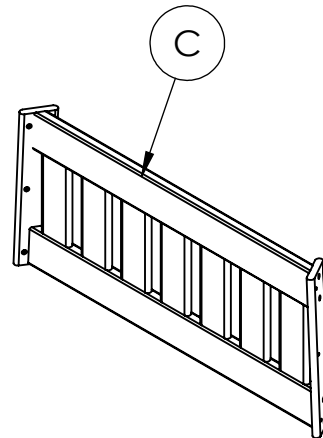
# BENCH INSTRUCTIONS



**6**  
Bench Ends



**6**  
Seat Assembly

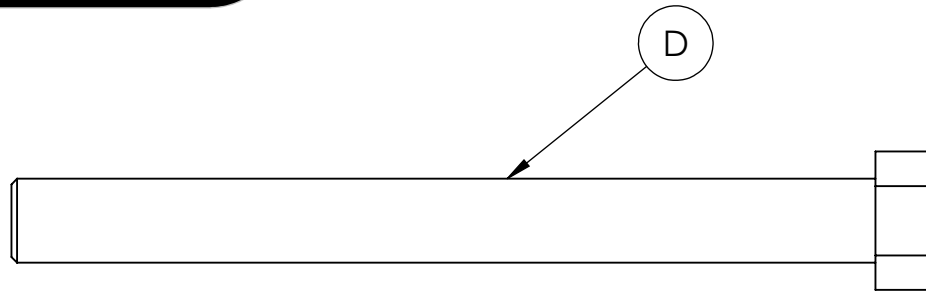


**6**  
Back Assembly

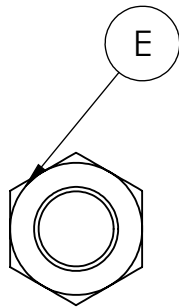
**NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

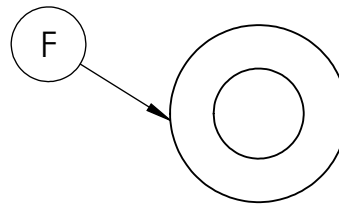
## BENCH INSTRUCTIONS



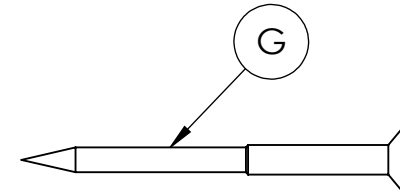
**12**  
7/16 x 4.5" Hex Bolts



**12**  
7/16" Hex Nuts



**24**  
7/16" Flat Washer



**36**  
#8 x 1.625" Flat Head Screws

### REQUIRED TOOLS (NOT INCLUDED)

- Power Drill
- 5/8" Wrench or Ratchet
- #2 Square Drive

**NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED**

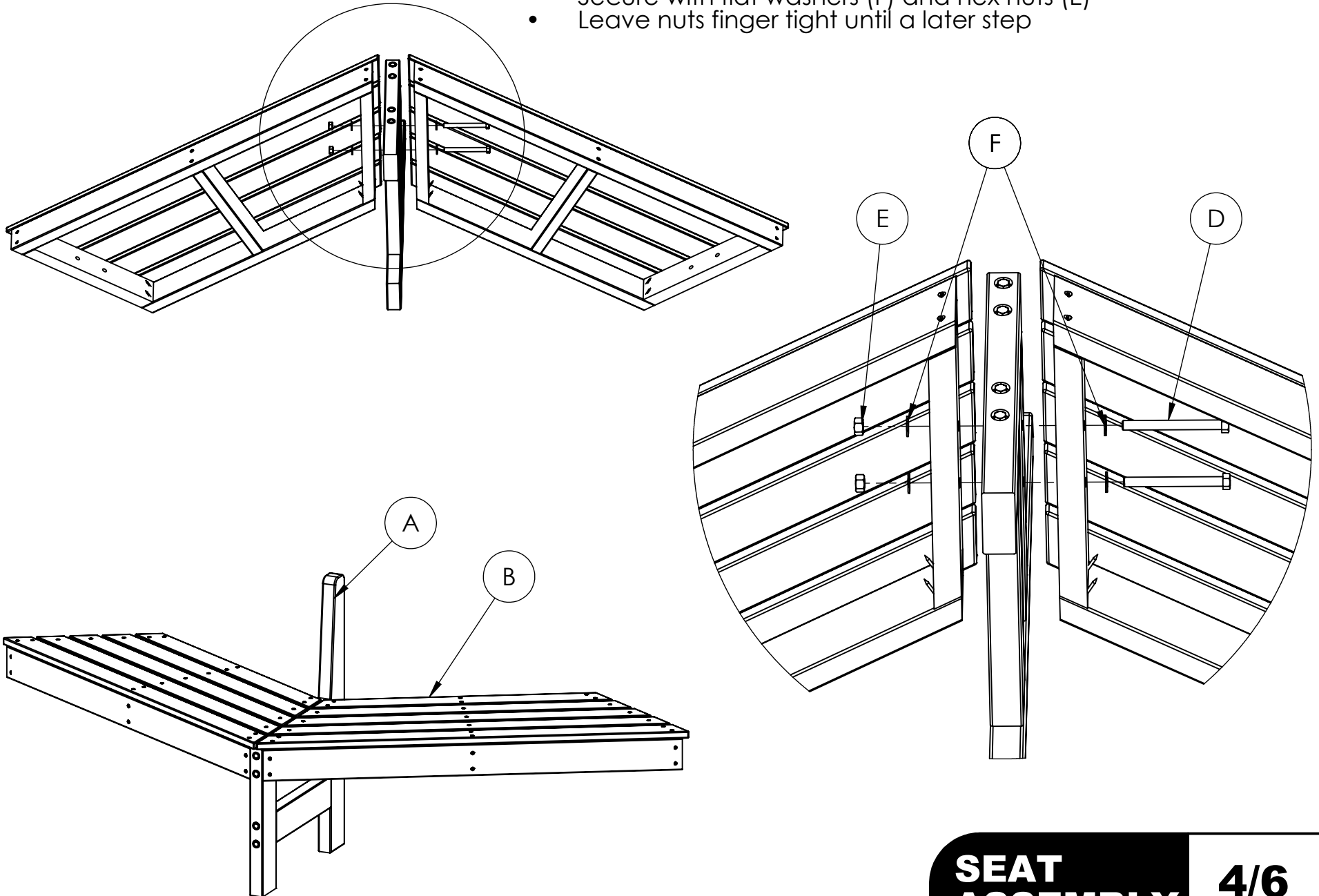
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**3/6**

## BENCH INSTRUCTIONS

### ATTACH BENCH END TO SEAT ASSEMBLY

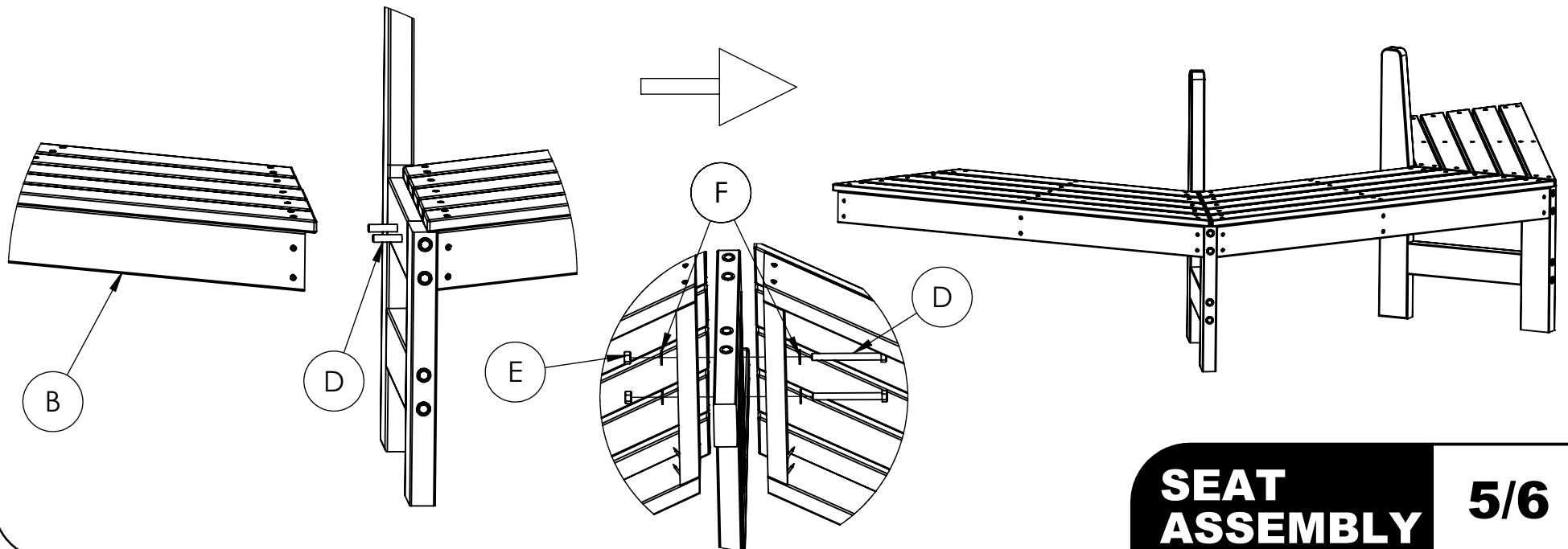
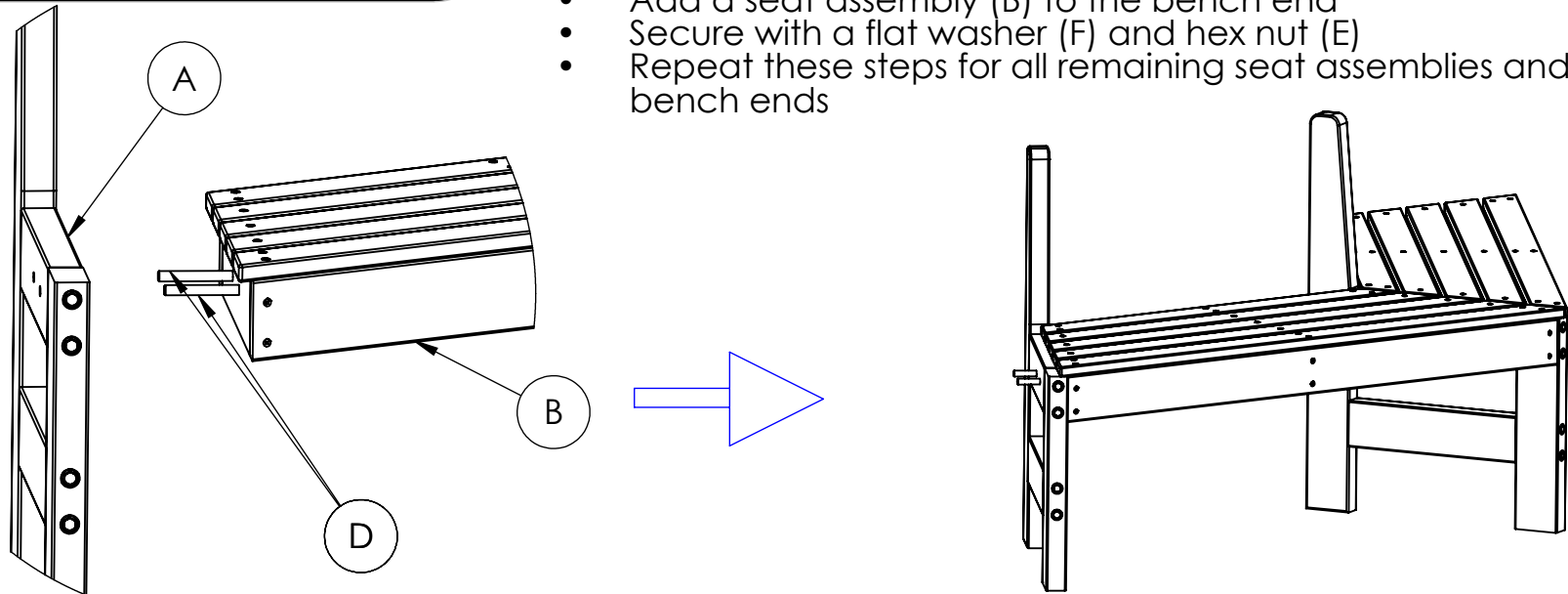
- Insert two hex bolts (D) with flat washers (F) through one seat assembly (B), a bench end (A) and through a second seat assembly (B)
- Secure with flat washers (F) and hex nuts (E)
- Leave nuts finger tight until a later step



# BENCH INSTRUCTIONS

## SEATING ASSEMBLY

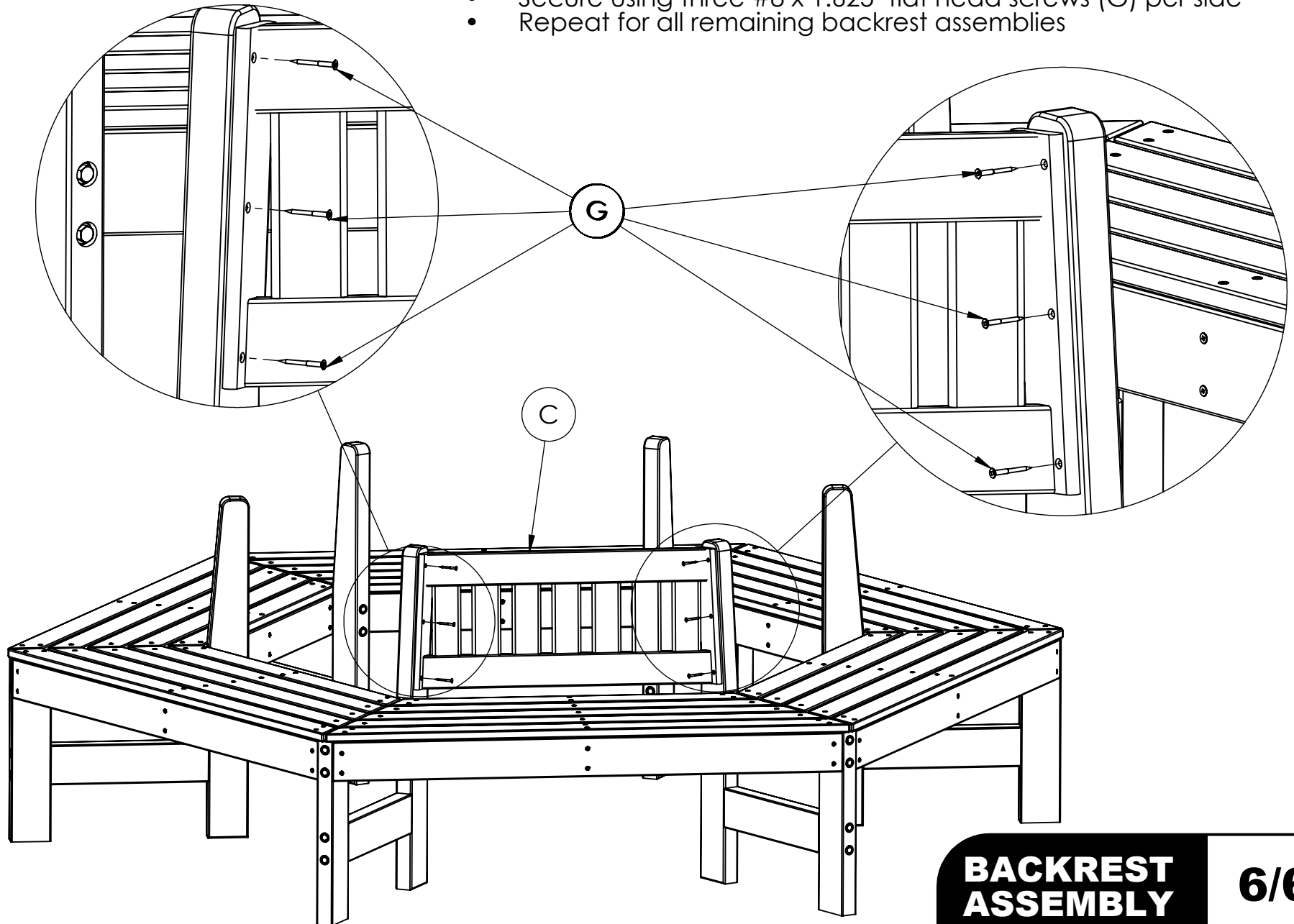
- Insert 2 hex bolts (D) with flat washers (F) through seat assembly (B)
- Add the next bench end (A) to the end of the seat assembly
- Add a seat assembly (B) to the bench end
- Secure with a flat washer (F) and hex nut (E)
- Repeat these steps for all remaining seat assemblies and bench ends



## BENCH INSTRUCTIONS

### ATTACH THE BACKREST

- Hold the backrest assembly (C) in between the uprights on the bench ends
- Align the predrilled holes in the backrest assembly with the marked holes in the bench ends (A)
- Secure using three #8 x 1.625" flat head screws (G) per side
- Repeat for all remaining backrest assemblies



# BENCH SPECIFICATIONS BC0615

