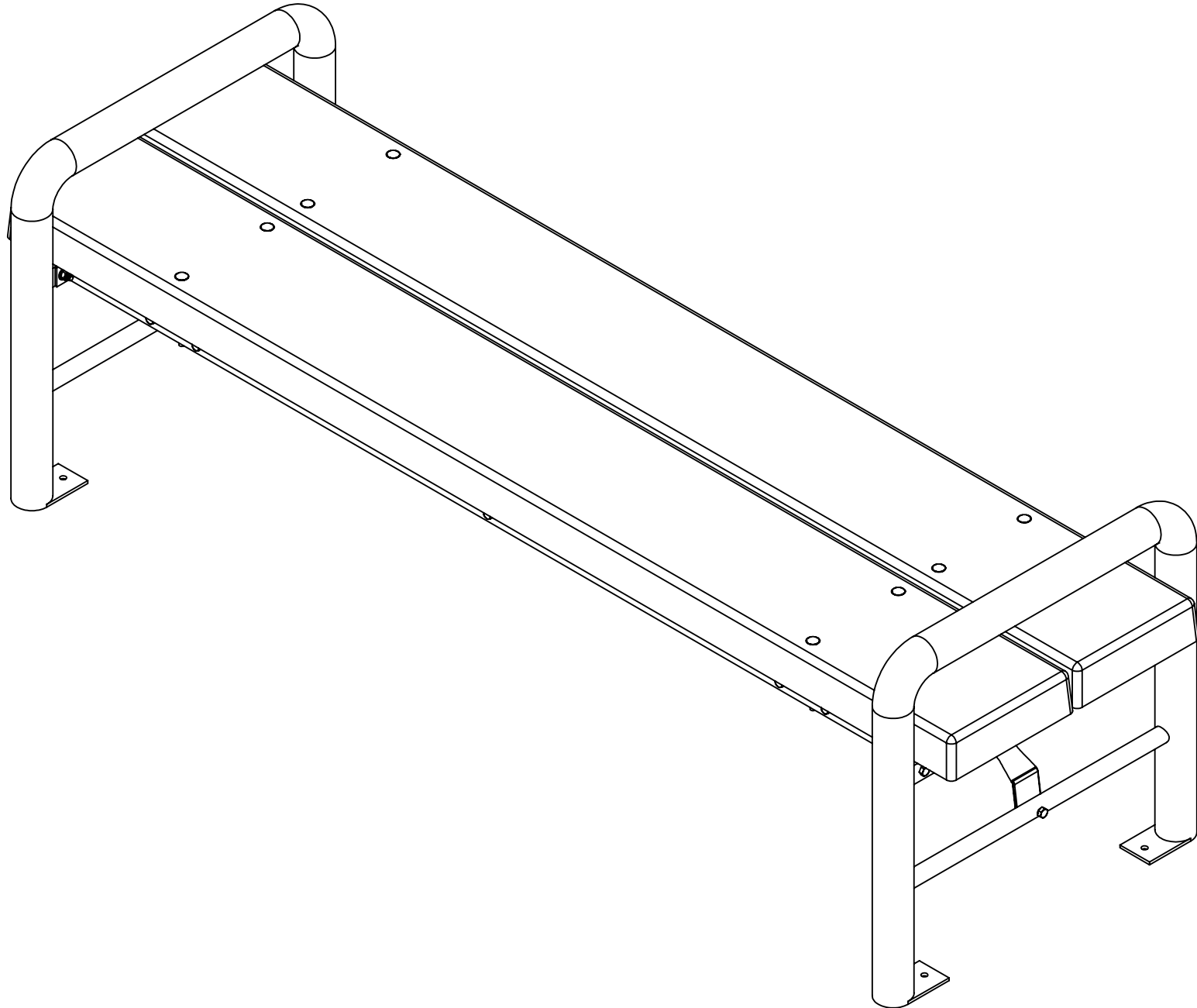
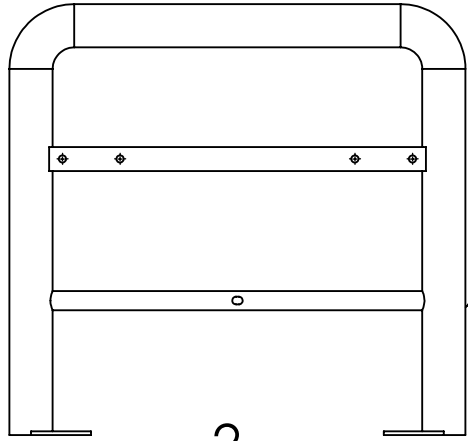


**SURFACE MOUNT BENCH  
INSTRUCTIONS  
BM1330 - BM1335**

REV# 1



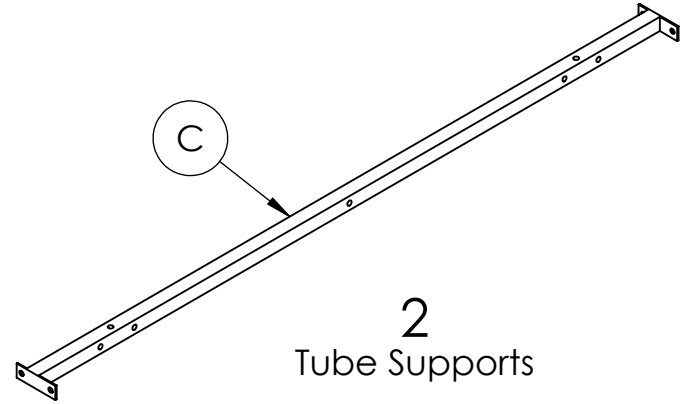
# SURFACE MOUNT BENCH INSTRUCTIONS BM1330 - BM1335



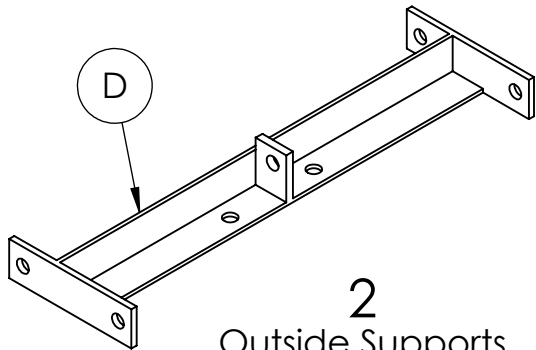
2  
Bench Ends



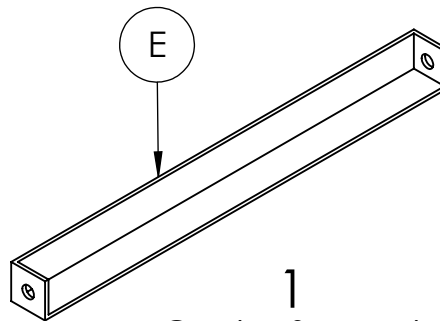
2  
PLASTIC BOARD



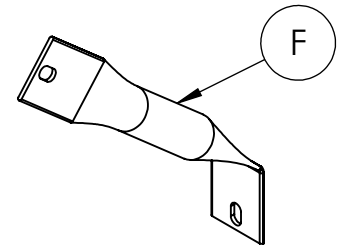
2  
Tube Supports



2  
Outside Supports



1  
Center Support

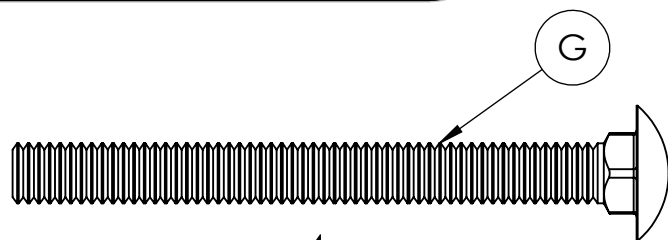


2  
Angle Supports

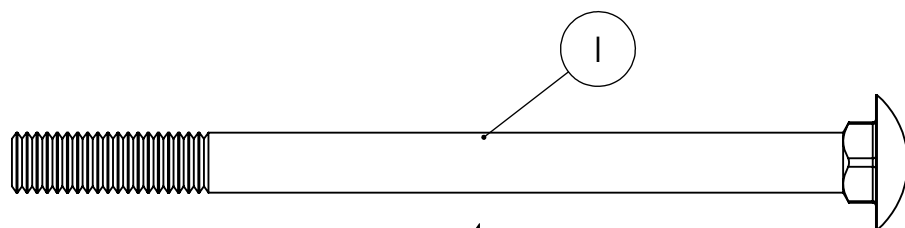


**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

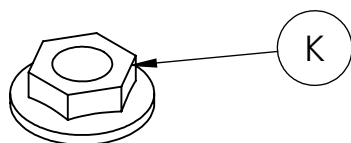
# SURFACE MOUNT BENCH INSTRUCTIONS BM1330 - BM1335



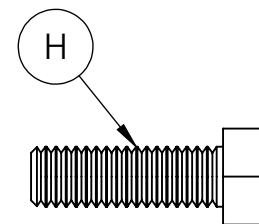
4  
3-1/2" X 5/16" Carriage Bolt



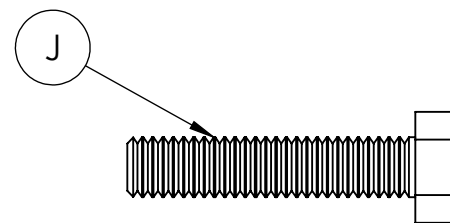
4  
4-1/2" X 5/16" Carriage Bolt



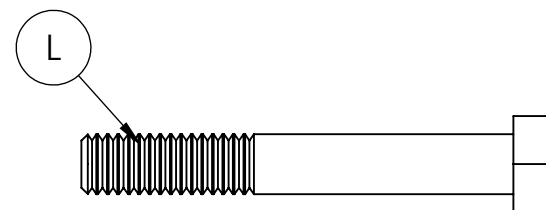
34  
5/16" FLANGE NUT



2  
1.0" x 5/16" Hex Bolt



2  
1-1/2" x 5/16" Hex Bolt



18  
2.0" x 5/16" Hex Bolt

## REQUIRED TOOLS (NOT INCLUDED)

- 1 - 1/2" WRENCH
- 1 - 1/2" SOCKET

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

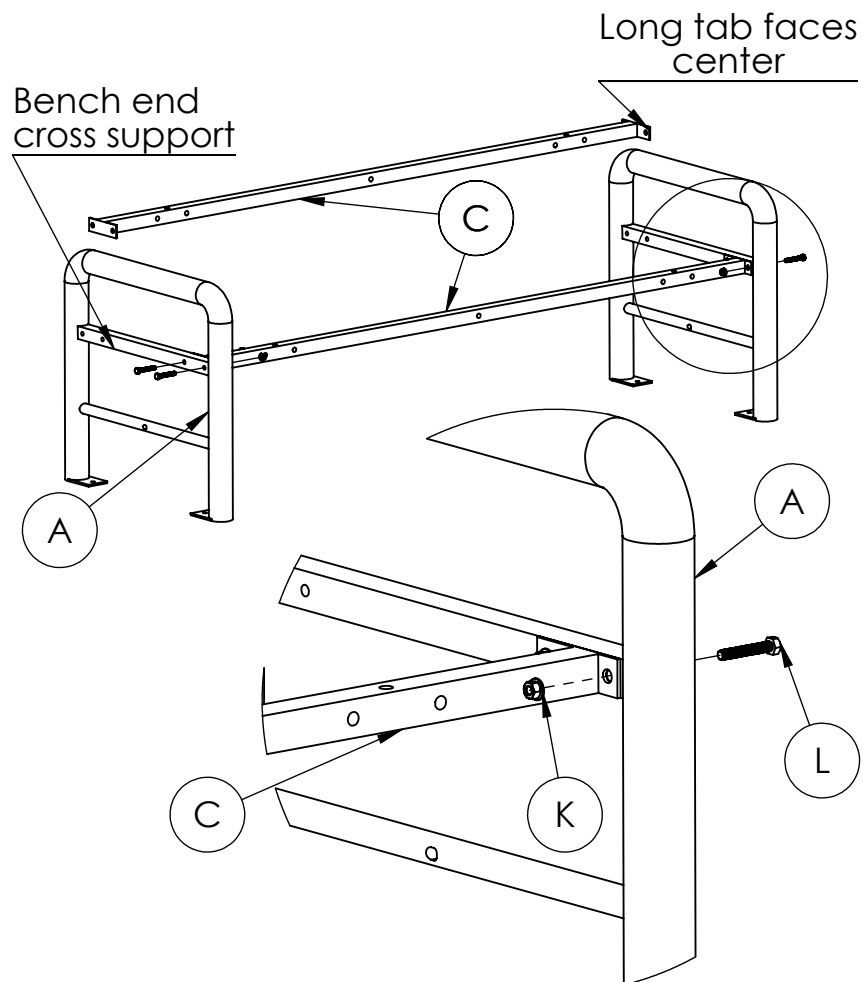
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**3/7**

# SURFACE MOUNT BENCH INSTRUCTIONS BM1330 - BM1335

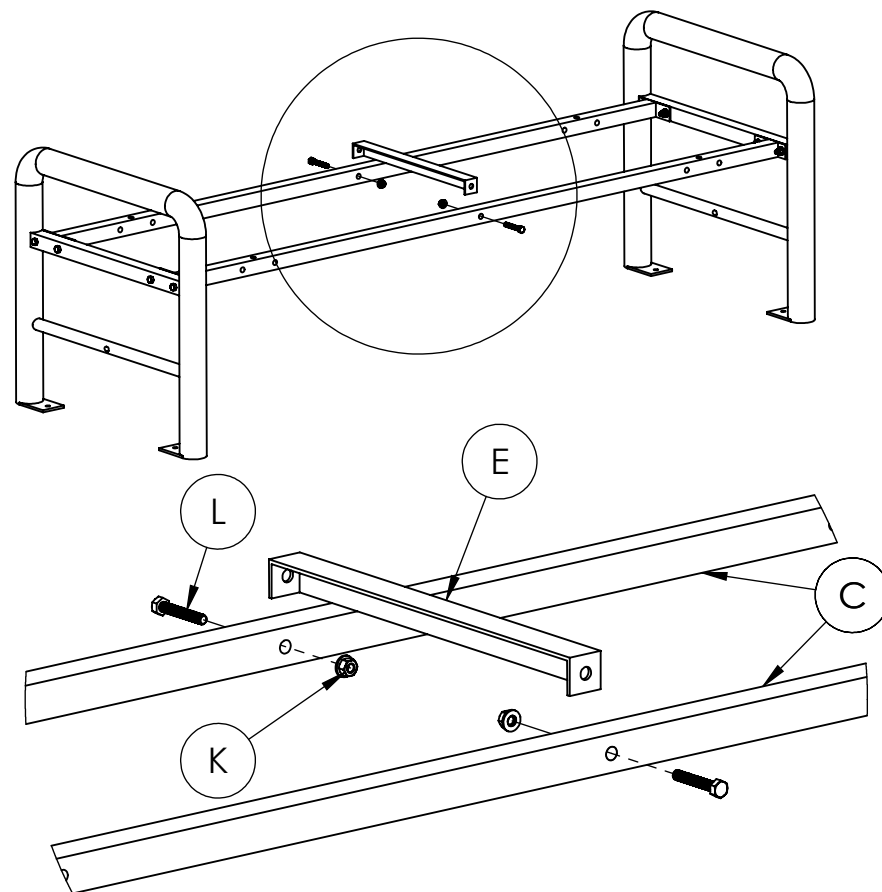
## STEP 1

- Stand a bench end (A) upright
- Hold a tube support (C) up to the bench end (A)
- Align the two holes in the cross brace of the bench end (A) with the two holes in the tube support (C)
- The longer tab on the tube support (C) goes toward the center of the bench
- Secure with 2.0" x 5/16" hex bolts (L) and 5/16" flange nuts (K)
- Repeat for opposite bench end



## STEP 2

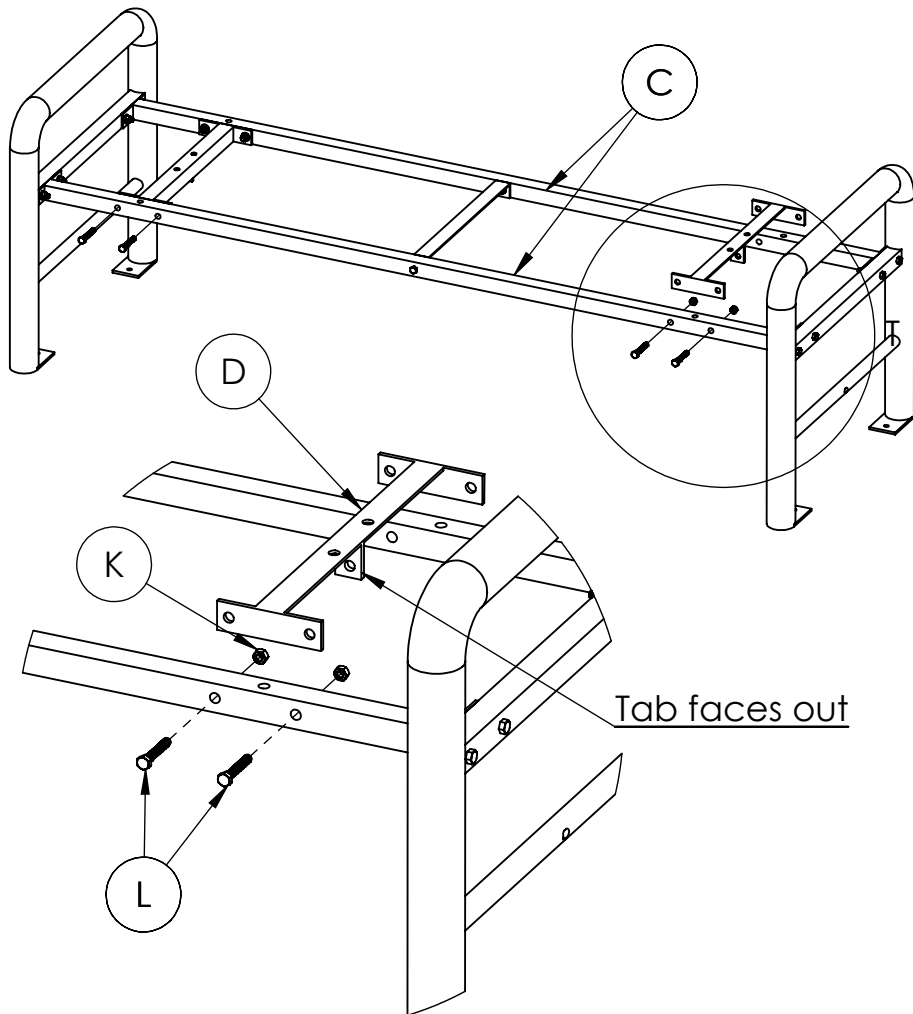
- Hold the center support (E) in between the two tube supports (C) at the center
- Insert 2.0" x 5/16" hex bolts (L) through the tube supports (C) and the center support (E)
- Secure with a 5/16" flange nuts (K)



# SURFACE MOUNT BENCH INSTRUCTIONS BM1330 - BM1335

## STEP 3

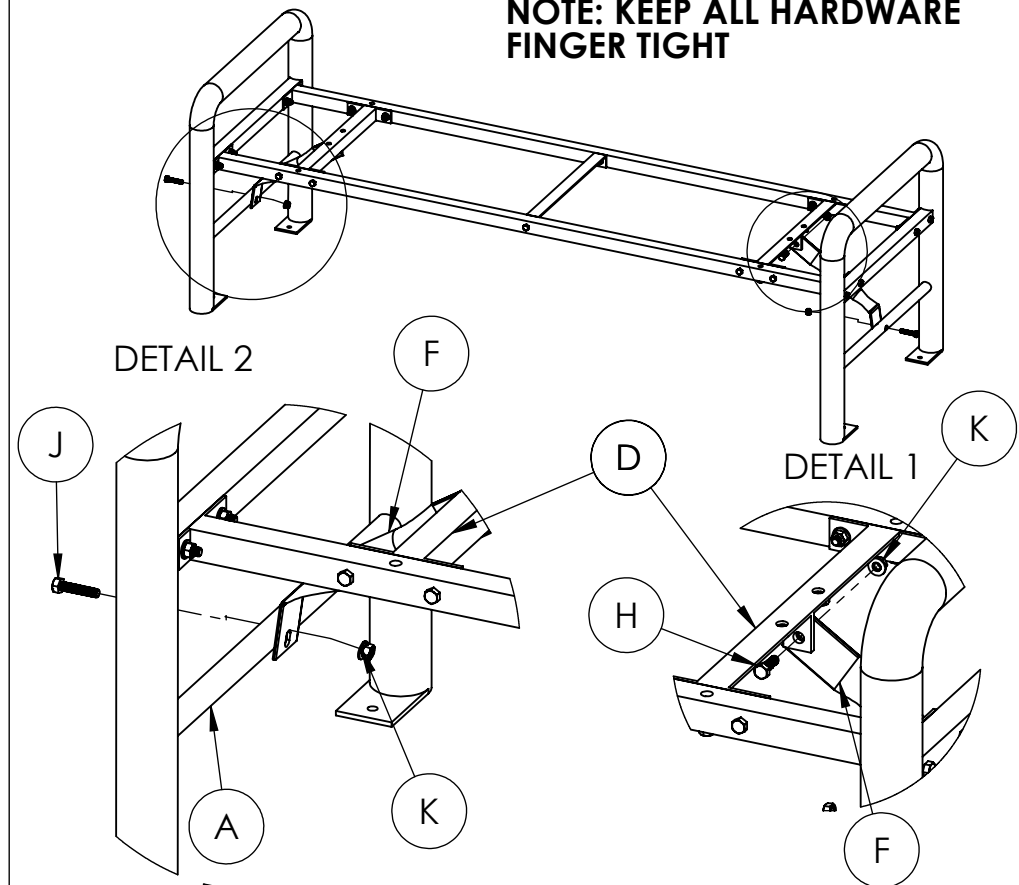
- Place the outer supports (D) in between the tube supports (C) with tab facing out
- Insert a 2.0" x 5/16" hex bolt (L) through the tube support (C) and through the outside support (D)
- Secure with a 5/16" flange nut (K)
- Repeat for each hole location on both ends



## STEP 4

- Attach the angle support (F) to the tab on the outside support (D)
- Insert a 1.0" x 5/16" hex bolt (H) through the tab and the angle support and secure with a 5/16" flange nut (K) (SEE DETAIL 1)
- Align the other end of the tube support to the inside of the hole in the center of the lower support on the bench end (A) (SEE DETAIL 2)
- Insert a 1-1/2" x 5/16" hex bolt (J) through the cross support tube and through the angle support (F)
- Secure with a 5/16" flange nut (K)
- Repeat for the opposite end

**NOTE: KEEP ALL HARDWARE  
FINGER TIGHT**



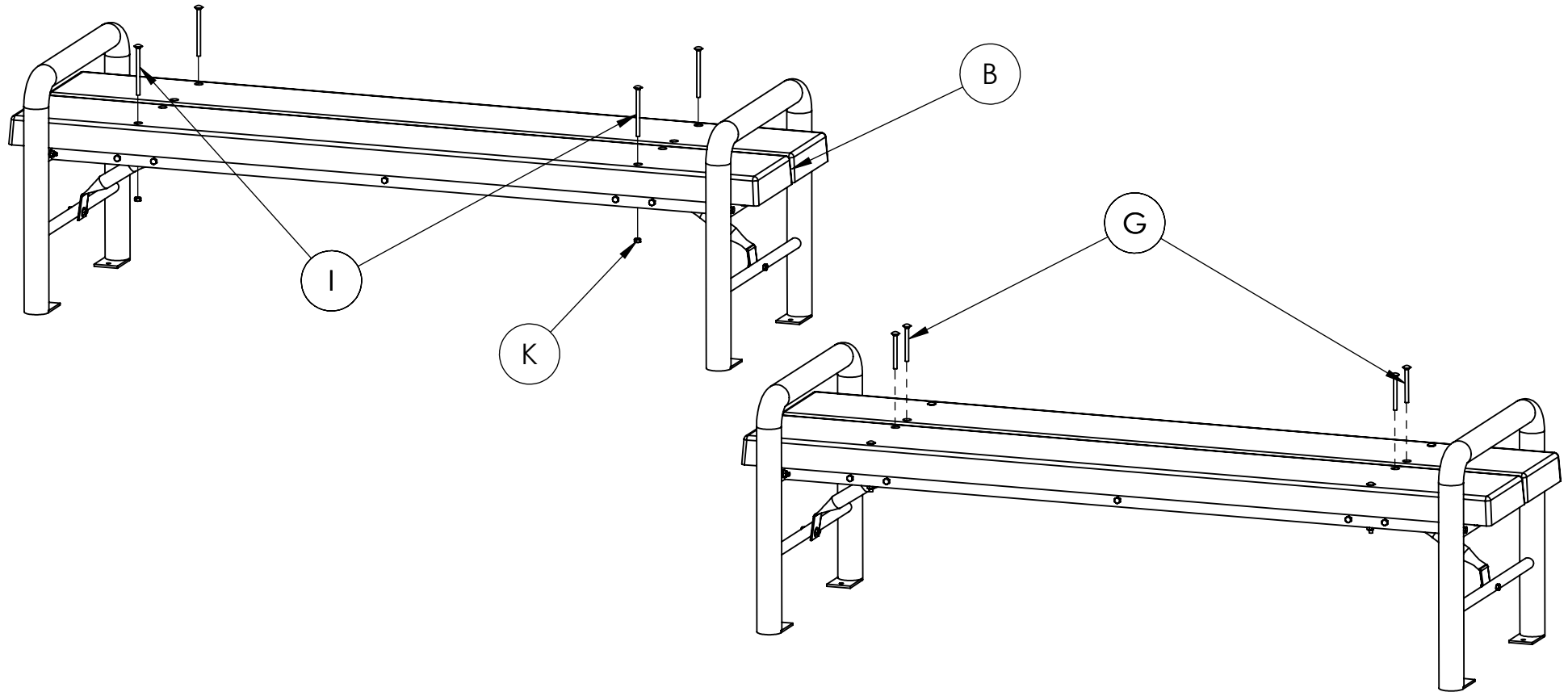
**FRAME  
ASSEMBLY**

**5/7**

# SURFACE MOUNT BENCH INSTRUCTIONS BM1330 - BM1335

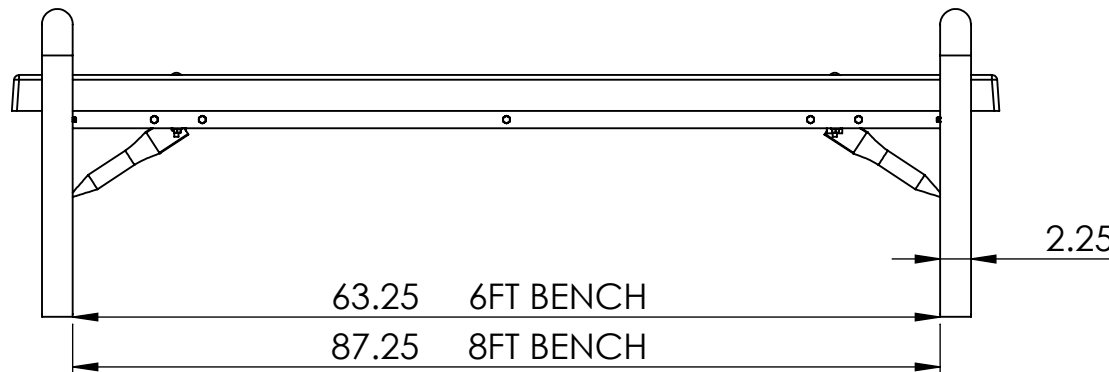
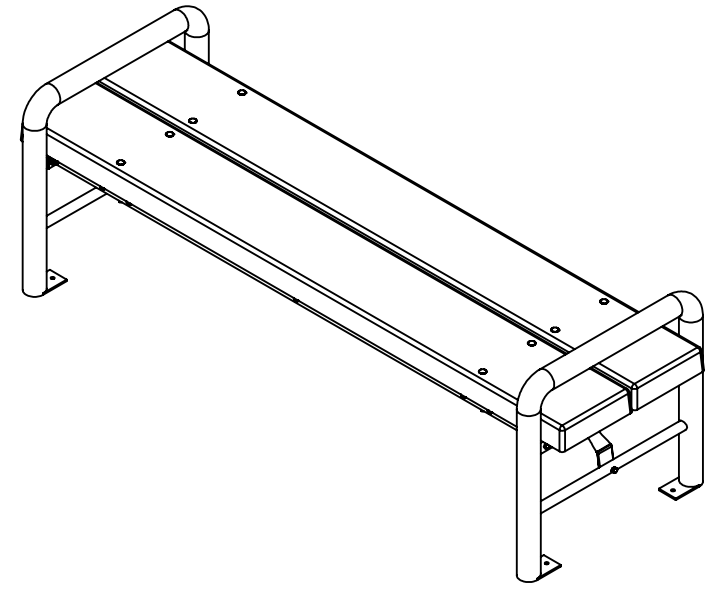
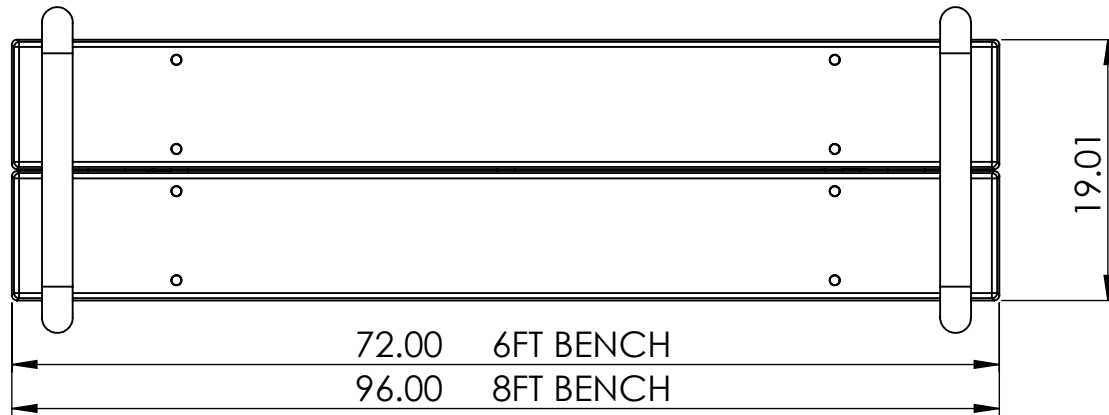
## STEP 5

- Lay the plastic boards (B) on top of the tube supports (C)
- Align the predrilled holes in the plastic board (B) with the holes in the tube supports (C) and the outside supports (D)
- In the outer holes, insert 4-1/2" x 5/16" carriage bolts (I) and secure with 5/16" flange nuts (K)
- In the inside holes, insert 3-1/2" x 5/16" carriage bolts (G) and secure with 5/16" flange nuts (K)
- Square the bench ends to the ground
- Tighten the angle supports first
- Square the tube supports to the bench ends and tighten the remaining hardware

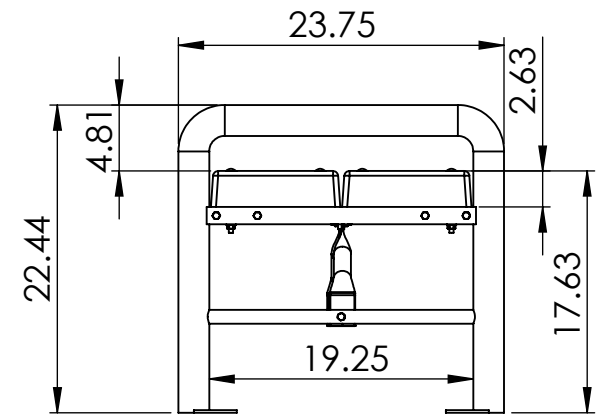


**SURFACE MOUNT BENCH  
SPECIFICATIONS  
BM1330 - BM1335**

**TOP**



**FRONT**



**SIDE**

**CONSTRUCTION MATERIALS:**  
Plastic, Powder Coated Steel  
**HARDWARE:**  
Zinc Plated

ALL DIMENSIONS SHOWN IN INCHES